



Material - ASME SA-352 Grade LC9

Standard Specification for Ferritic Steel Castings for Pressure-Containing Parts Suitable for Low Temperature Services

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-352 Grade LC9 Ferritic Steel Castings for Pressure-Containing Parts Suitable for Low Temperature Services

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 max.	Normalising + Tempering or Hardening + Tempering	
Silicon	Si %	0.450 max.		
Manganese	Mn %	0.900 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.500 max.		
Nickel	Ni %	8.500 - 10.000		
Molybdenum	Mo %	0.200 max.		
Vanadium	V %	0.030 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	585 min.
-	-	-	Yield Strength in Mpa	515 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	30 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J31300	UNS	USA	Casting
A352 LC9	ASTM	USA	Casting
SA-352 LC9	ASME	USA	Casting
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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